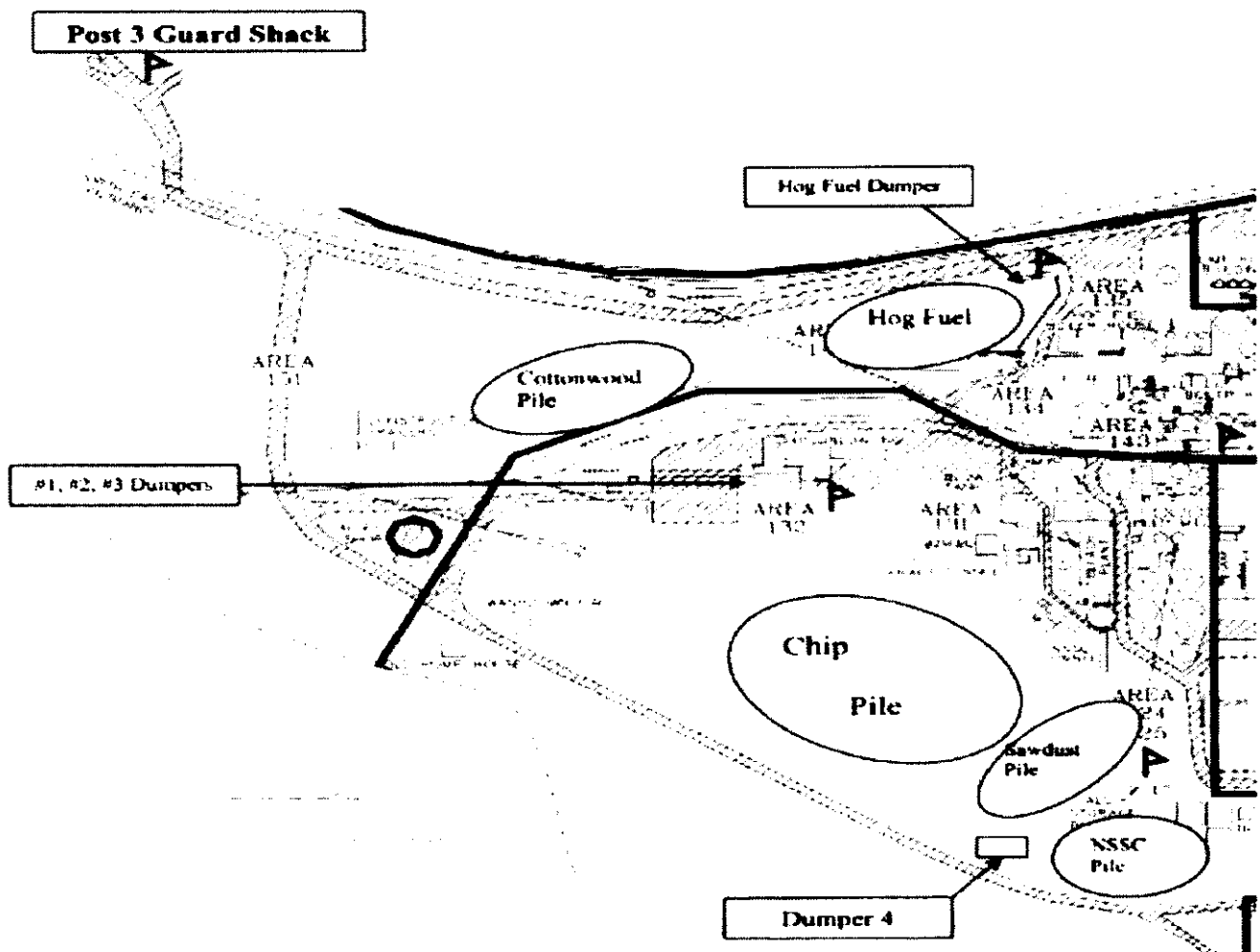


Chip & Hog Fuel Truck Drivers Safety Procedures & Common Courtesy Rules

Boise Paper, Wallula

Rev. 4/29/15

- All truck drivers are required to have their PPE (Personal Protective Equipment) on at all times. This includes hard hat, high visibility safety vest, escape mask, safety glasses and ear plugs.
 - ❖ **FAILURE TO WEAR YOUR PPE WILL RESULT IN THE MILL REFUSING TO DUMP YOUR LOAD!**
- Yard speed is 10 miles per hour and **THIS WILL BE ENFORCED!**
- Yield to wagners, locomotive and front end loaders.
- Keep your CB on at all times in case of emergencies (the wagner, chip shack, and switch engine all monitor CB Channel #1).
- Drive onto only the dumper that the Lead Chip Operator has determined for you.
- Call the chip shack after you cross the main railroad tracks.
- It is mandatory to stop at all stop signs.



General Safety Items:

1. For your protection: **Sleeveless shirts, tank tops and shorts are not allowed** to be worn on the mill site.
2. **No passengers allowed** on the mill site unless they are an employee of the trucking company.
3. **No pets are allowed** on the mill site.
4. **NEVER PARK ON RAILROAD TRACKS** – trains run at various hours 24/7.
5. Stop and look when the red flashing lights are on when crossing the railroad tracks in the chip area – proceed if clear.
6. Do not park along side of the Hog Fuel Dumper – **this is a fire lane**. Stage on the road along the chain link fence by #2 MD pile (cottonwood pile) until the dumper is clear.
7. **ALL CONTROLS TO DUMP TRAILERS ARE OPERATED BY MILL PERSONNEL ONLY**.
8. Your trucks and trailer need to be kept in good repair. The company “**RESERVES THE RIGHT TO REFUSE TO DUMP ANY TRAILER**”.
9. We will not dump a trailer that has flooring or tail gates that can fall into the pits; and tractor-trailers whose brakes don't hold.
10. There is a yellow painted safety zone at the front of each dumper; all personnel must stay out of that area anytime the dumper is not in the fully lowered position.

Procedures and Common Courtesy to Be Used On All Dumpers!

- First in – First out!
- The order of unloading is the order in which you scaled in.
- Please notify the Operator as to what type of fuel you have before backing on the dumper
- For all of the dumpers: **STAY IN LINE** until the previous truck is off.
- Do not roll or pull tarps in front of or on dumpers
- While staging your truck to unload on #1 Dumper: **PLEASE PARK TRACTOR IN THE MIDDLE OF THE LOT.**
- While staging your truck to unload on #2 Dumper: **PLEASE PARK TRACTOR IN THE MIDDLE OF THE LOT.**
- While staging your truck to unload on #3 Dumper: **PLEASE PARK TRACTOR AT THE END OF THE DUMPER.**
- No digging out frozen trailers on the dumpers.

- When digging out a frozen load, you will be allowed to go on the next available dumper without waiting in line again
- Back boxes of doubles or “B” trains go to the front of the line after dumping the front box.
- **Do not drive on chip pile!** If you get stuck, we will not be able to help you get out!
- The next truck in line can dump between double trailers unless operator asks you not to.
- Trucks are not allowed to dump between doubles at hog fuel. Wait for doubles to dump both boxes.
- Doubles hauling Hog Fuel are to break down in the **“Break Down Area” ONLY!!**
- Close trailer door after exiting dumper. Do not slow down dumping operations to close door on the dumper.
- On #3 Dumper, all trailers (except with a single trailer from a set of doubles) needs to be disconnected from the tractor and the tractor moved and be completely clear of dumper deck prior to pressing the permissive button.

Safety Procedures and Common Courtesy for #4 Dumper

1. Lift the drop axles on your trailers as this may cause damage to trailer when it jumps up on the backstop!!
2. Tractors need to be disconnected from all trailers and completely clear of dumper deck.
3. **DO NOT GET ONTO THE WAGNER WORKING SLAB UNLESS YOU NOTIFY THE OPERATOR** and get permission to do so.
4. Do not park in front of #4 Dumper slab! The Wagner needs this area to back up in the furnish away.
5. Stay by the Emergency Stop Button at all times while trailer is rising.
6. Do not block the road. Please back up to clear the road so driver that is on the dumper can get off the dumper.
7. **STAY OUT FROM UNDER THE DUMPER WHILE TRAILER IS BEING RAISED.**
 - a. No greasing
 - b. No checking tires
 - c. No picking rocks out of tires, etc.
8. Do not run in front of your truck. May cause injury if truck rolls off the dumper while trailer is being lifted.
9. Do not stand on dumper backstop when attempting to open your door. This is not a safe platform.
10. Please stage to the left side of the road for #4 Dumper.
11. During high wind conditions, park close to the left guide rail.